Wembley's® Quickfix®

# MULTIPURPOSE PVC – CPVC , MEDIUM BODY, FAST SET, LOW VOC, ORANGE CEMENT

- Medium-bodied, fast set orange cement for use on all schedules and classes of ABS, PVC & CPVC pipe and fittings up to 6" diameter with interference fit.
- Lo – V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- Recommended for potable water, conduit and DWV.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Meets performance requirements of ASTM D2564, D2235 & F493

## PHYSICAL PROPERTIES

| | |
|---|---|
| Appearance : | Orange Liquid |
| Viscosity : | Min. 500 cps @ 70°F ± 2°F |
| Specific Gravity : | 94.00 Approx. |
| Shelf Life: | 2 Years from Date of Mfg. |

## DIRECTIONS FOR USE

Store and use at temperatures between 40°F and 110°F. At temperatures outside of this range, special care must be taken to prepare good joints and prevent exposure to solvents. Stir or shake before using; if jellylike, don't use. Do not thin.

1. Cut pipe ends square, chamfer and clean pipe ends.
2. Check dry fit of pipe and fitting. Pipe should easily go 1/3 of the way into the fitting. If pipe bottoms, it should be snug.
3. Apply liberal coat of cement to pipe to the depth of the socket, leave no uncoated surface.
4. Apply a thin coat of cement to inside of fitting, avoid puddling of cement. Puddling can cause weakening and premature failure of pipe or fitting. Apply a second coat of cement to the pipe.
5. Assemble parts QUICKLY. Cement must be fluid. If cement surface has dried, recoat both parts.
8. Push pipe FULLY into fitting using a ¼ turning motion until pipe bottoms.
9. Hold pipe and fitting together for 30 seconds to prevent pipe push-out - longer at low temperatures. Wipe off excess.
10. Allow 15 minutes for good handling strength and 2 hours cure time at temperatures above 60°F before pressure testing up to 180 psi. Longer cure times may be required at temperatures below 60°F or with pipe above 3".

Wembley® SINCE 1952

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## WARNINGS OR CAUTIONS

Read all information carefully before using this product.

**DANGER!: CAUSES SERIOUS EYE IRRITATION. HARMFUL IF INHALED. MAY CAUSE DROWSINESS OR DIZZINESS. MAY CAUSE RESPIRATORY IRRITATION. REPEATED EXPOSURE MAY CAUSE SKIN DRYNESS OR CRACKING. Long term overexposure to solvents may cause damage to the brain, nervous system, reproductive system, respiratory system, mucous membranes, liver and kidneys. Contains a chemical classified by the US EPA as a suspected possible carcinogen. KEEP OUT OF REACH OF CHILDREN. DO NOT TEST WITH AIR.**

**PRECAUTIONS:** Avoid breathing vapors. Use only outdoors or in a well-ventilated area. Use explosion-proof electrical/ventilating equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Keep away from heat/sparks/open flames/hot surfaces. No smoking. Vapors may accumulate in low places and may ignite explosively. Keep container tightly closed and cool. Wear protective gloves and eye protection. Wash thoroughly after handling. Do not eat or drink while using this product.

**IF SWALLOWED:** Immediately call a POISON CENTER/doctor. Do NOT induce vomiting. Rinse mouth. This product may be aspirated into the lungs and cause chemical pneumonitis, a potentially fatal condition. If

**IN EYES:** Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists, get medical attention. If ON SKIN: Rinse skin with water/shower. Take off immediately all contaminated clothing. If INHALED: Remove person to fresh air and keep comfortable for breathing. Call POISON CENTER/doctor if you feel unwell. If medical advice is needed, have product container or label at hand. FIRE: Use dry chemical, foam, or carbon dioxide extinguisher. Water spray may be applied to reduce potential vapors or for cooling. Burning liquid extinguished with water will _oat and may re-ignite on surface of water. SPILLS: Remove all sources of ignition and ventilate area. Personnel cleaning up the spill should wear appropriate personal protective equipment, including respirators if vapor concentrations are high. Soak up spill with absorbent material. Put absorbent material in covered, labeled metal containers. Dispose of contents/ container in accordance with local regulations. Store in a well-ventilated space. Store locked up.

Note: We recommend that before using our product, the customer should make his own test to determine the suitability of the product for his own purpose under his operating conditions, as the circumstances under which our product is stored, handled and used, are beyond our control, hence we cannot assume the responsibility of its misuse by the customer.



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